

Work Order ID 63410

October 29, 2010 10:38:45 AM

Page 1

Item ID: D205-541-043

Accept

Setup Start

Revision ID:

Stop

Item Name: Heli-Utility-Basket, LH

Start Date: 10/29/10 Start Qty: 1.00

Cust Item ID:

Required Date: 11/01/10 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN D205-541

Rev G

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD205-541-043

CHG002

8/10/10/21

for BG 10-10-29
Label only.

130

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

REPACKAGE PARTS FROM
1 X D205-541-043 B55632
(REMOVED FOR TRIAL FIT)

ADD NEW:

3 X AN4-12A B

2 X AN4-14A B

2 X AN960JD8 B

118314 SF
115371
115496 SF

10/10/29 SF

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D205-541-043	CHG	CHG002		
DESC.	Heli-Utility-Basket LH	STC	SH96-120		
LOT	B55632	STC	SR00696NY		
MODEL	Bell 205/210/212/214/412	STC			
MADE IN CANADA					

D2729-1

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Item ID: D205-541-043

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Utility-Basket, LH

Start Date: 10/29/10 Start Qty: 1.00



Cust Item ID:

Required Date: 11/01/10 Req'd Qty: 1.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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140

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

8/10/10/29

XO

150

Packaging

0.00



Packaging

Memo

0.00

Packaging

REPACKAGE PER PPP USING NEW B/N 0 NEW LABELS REQ'D

Identify and pack for shipping as per PPP D205-541-

043Location: _____

PPP Rev: _____

Cry/10/01 ①

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/11/01 AJ

B/10-11-01

Picklist Print

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Page 1

Work Order ID: 63410

Parent Item: D205-541-043

Parent Item Name: Heli-Utility-Basket, LH



Start Date: 10/29/10

Required Date: 11/01/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:C Re-Format 02-08-30 KJ
IPP Rev:D chg to revG Ecn1157 08-03-19 DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN4-12A

Purchased

No

Each

301.0000

3

3



Bolt

Location

Loc Qty

Loc Code

ST357

301

112314

101

115371

40

115422

160

AN4-14A

Purchased

No

Each

120.0000

2

2



Bolt

Location

Loc Qty

Loc Code

ST357

104

114752

1

115371

3

115936

100

ST358

16

113359

16

AN960JD8

NAS1149DN832

Purchased

No

Each

10.0000

2

2



Washer

Location

Loc Qty

Loc Code

ST347

10

105059

10

D205-541-043

Manufactured

No

Each

0.0000

1



Heli-Utility-Basket, LH

10/10/29sf

10/10/29sf

1115996 10/10/29sf

055632 10/10/29sf

Replace

63440

ITEM	QTY	
✓ AN 4-7A	2	M107321
✓ AN 4-12A	3	- NO Batch
✓ AN 4-13A	9	M107834
✓ AN 4-14A	2	- NO Batch
✓ AN 5-7A	1	M107013
✓ AN 5-13A	1	M107321
✓ AN 960 JDY16	27	M107939
✓ AN 960 JDS16	3	M107959
✓ AN 960 JDS8	2	- Missing
✓ MS21042 L4	16	M107478
✓ MS21042 L5	2	M107939
✓ D2515	2	B329138

New Installation Instructions

<u>Repack</u> ITEM	QTY	Batch
✓ D2199 -1	1	B38463
✓ D2199 -25	1	38454
✓ D2199 -23	1	B37849
✓ D3052 -1	1	B28522
✓ D2499	1	B37543
✓ D2498	1	B37542

D 205 541 043 B 55 632

